

15/12

SPLIT

DART AEROSPACE LTD	Work Order:	22468 A
Description: Arm Weldment	Part Number:	D3379-041
Dwg: D3379 Rev. A page 1	Qty:	5 20 100
		Page 1 of 1

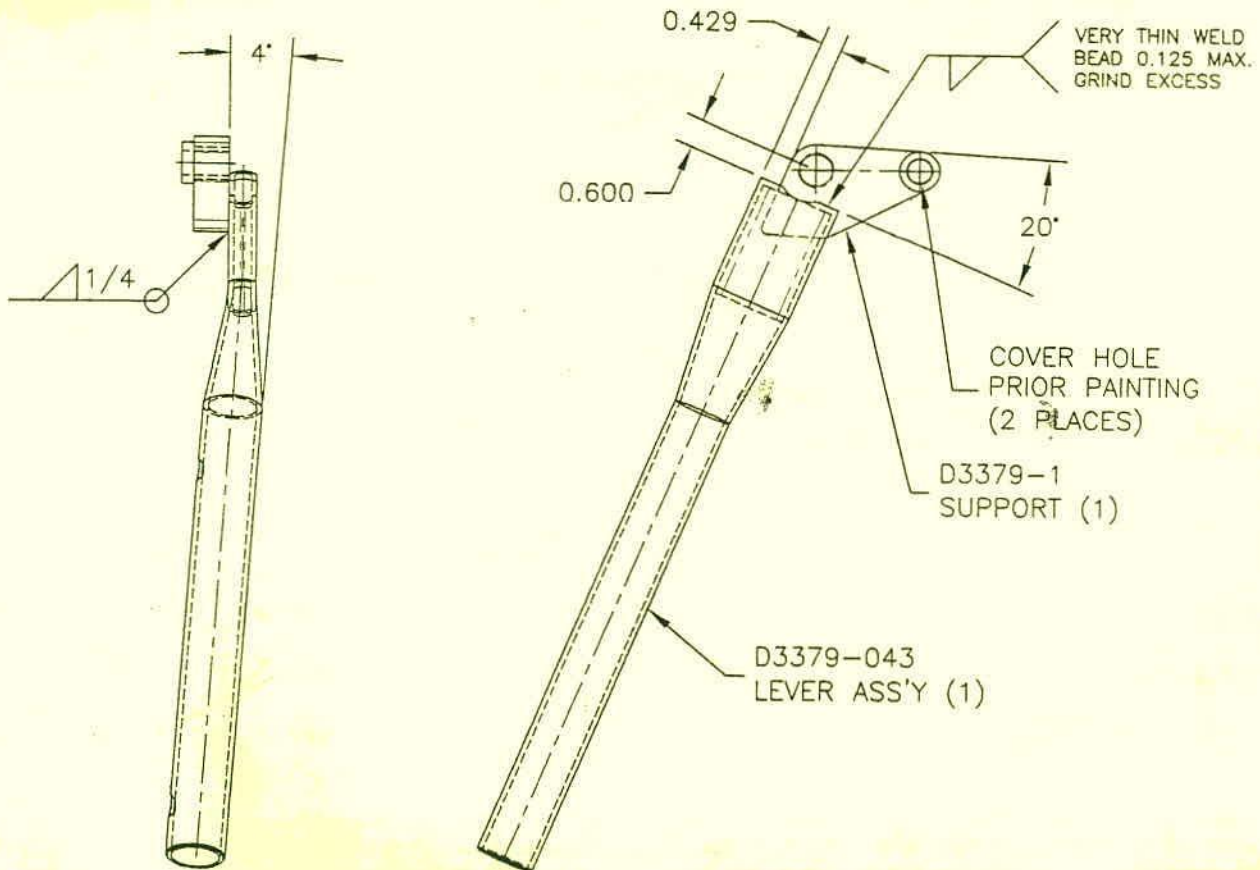
Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	HA	05.02.16	100 5												
2	MFA	Assemble and weld using welding Jig DT8764 as per Dwg D3379 Pick: <table border="0"> <tr> <td>Qty</td> <td>Part Number</td> <td>Description</td> <td>Batch</td> </tr> <tr> <td>1</td> <td>D3379-043</td> <td>Lever Assembly</td> <td>B22352</td> </tr> <tr> <td>1</td> <td>D3379-1</td> <td>Support</td> <td>B22470</td> </tr> </table> Identify as D3379-041	Qty	Part Number	Description	Batch	1	D3379-043	Lever Assembly	B22352	1	D3379-1	Support	B22470			
Qty	Part Number	Description	Batch														
1	D3379-043	Lever Assembly	B22352														
1	D3379-1	Support	B22470														
3	QC5	Inspect work to Step 2	CFL	05/03/22	9.5												
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask holes	PD	05-03-23	9.5												
5	QC3	Inspect Powder Coat	MM	05/04/14	5												
6	ST	Identify and Stock	CL	05/04/20	5												
7	AC	Cost / part 54.96	CL	05/04/20	5												
8	DC	Close W/O 54.96 Inspect Level 21	HA	05.04.22	5												

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

DART
PRELIMINARY ISSUE

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 75	APPROVED	DRAWING NO. D3379	REV. A SHEET 1 OF 3
DATE 04.12.13		TITLE ARM WELDMENT	SCALE 1:1
A	04.12.13	NEW ISSUE	



D3379-041 ARM WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3379-041T1
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT FIRE RED (REF 4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
TO
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TO
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SUBMITTAL ATTENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 22468

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